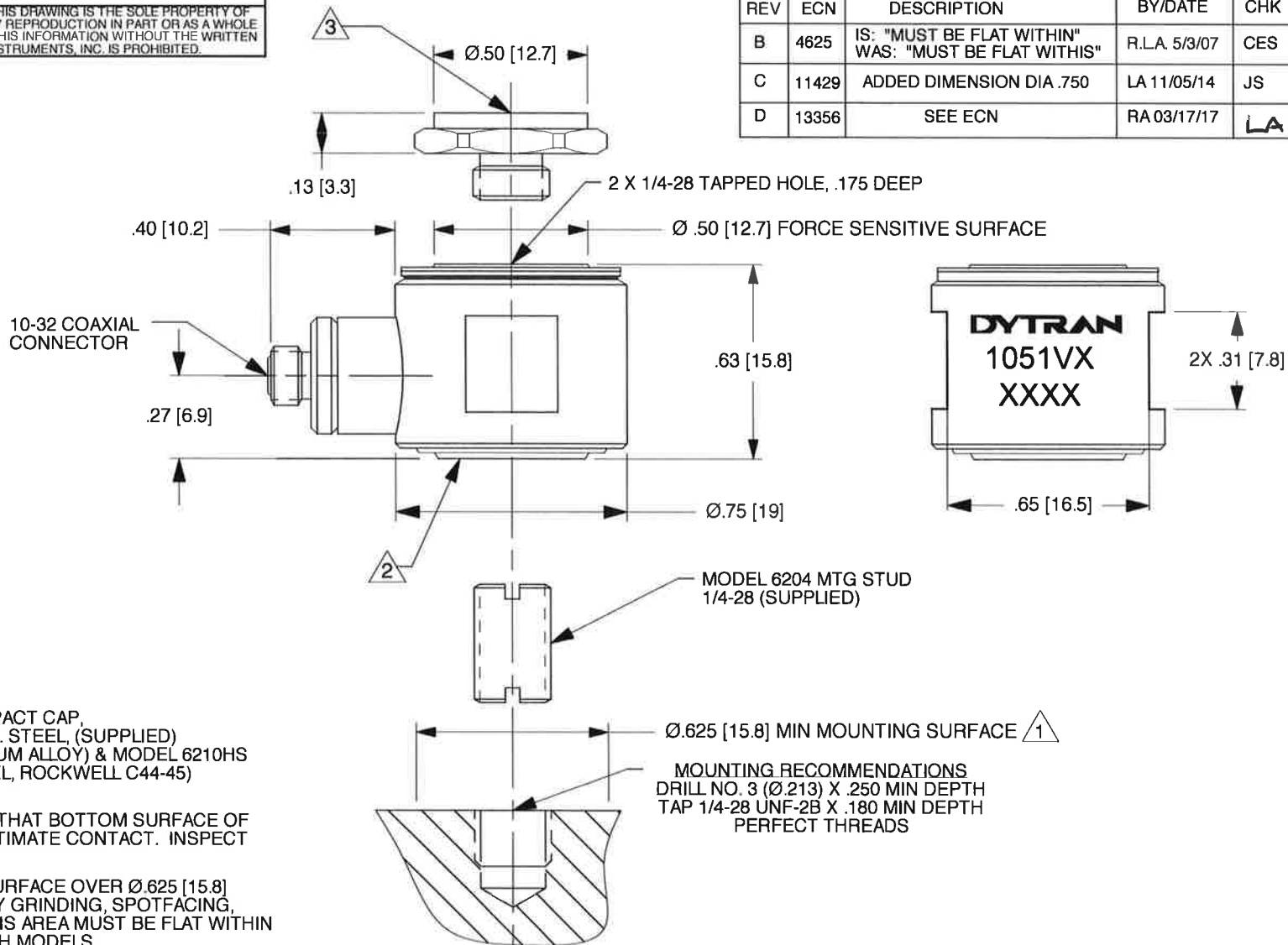


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REV	ECN	DESCRIPTION	BY/DATE	CHK	APPR
B	4625	IS: "MUST BE FLAT WITHIN" WAS: "MUST BE FLAT WITHIN"	R.L.A. 5/3/07	CES	CES
C	11429	ADDED DIMENSION DIA .750	LA 11/05/14	JS	LN
D	13356	SEE ECN	RA 03/17/17	LA	LN





- 3 MODEL 6210S IMPACT CAP,  
MATERIAL: 303 ST. STEEL, (SUPPLIED)  
MODEL 6210A (ALUM ALLOY) & MODEL 6210HS  
(17-4 PH ST. STEEL, ROCKWELL C44-45)  
ALSO AVAILABLE


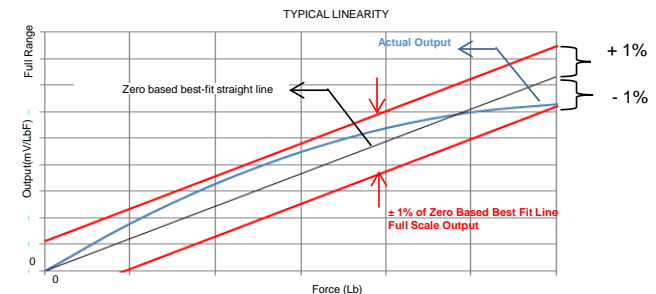
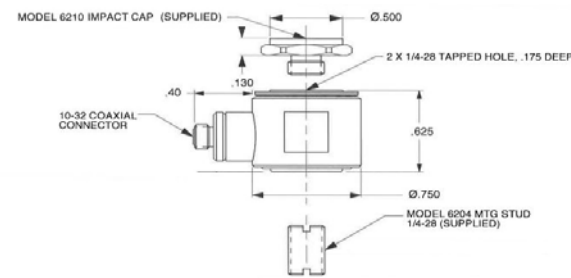
2 IT IS IMPORTANT THAT BOTTOM SURFACE OF  
SENSOR BE IN INTIMATE CONTACT. INSPECT  
FOR BURRS, ETC.


1 PREPARE FLAT SURFACE OVER Ø.625 [15.8]  
MINIMUM AREA BY GRINDING, SPOTFACING,  
LAPPING ETC. THIS AREA MUST BE FLAT WITHIN  
.001 TIR, TYP BOTH MODELS.

NOTES: UNLESS OTHERWISE SPECIFIED

		UNLESS OTHERWISE SPECIFIED: INTERPRET DIM & TOL PER ASME Y14.5M-1994. REMOVE BURRS COUNTERSINKS INTERNAL THDS 90° TO MAJOR DIA CHAM EXT THDS 45° TO MAJOR DIA THD LENGTHS AND DEPTHS ARE FOR THDS PER MIL-S- 7742  DIMENSIONS APPLY AFTER FINISHING.  ALL MACHINED SURFACES TOTAL RUNOUT WITHIN .005 BREAK SHARP EDGES .005 TO .010 MACHINE FILLET RADI .005 TO .015 WELDING SYMBOLS PER AWS A2.4 ABBREVIATIONS PER MIL-STD-12	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. DIMENSION IN BRACKETS [ ] ARE IN MILLIMETERS. TOLERANCES ARE:  INCHES                      METRIC                      ANGLES XX ±.03                      .X ± 0.8                      ± 1° XXX ±.010                      XX ± 0.25		CONTRACT NO.	
USED ON	NEXT ASSY		MATERIAL	APPROVALS		DATE
APPLICATION				ORIG	N.C.	1/30/82
THIRD ANGLE PROJECTION USA				CHK	N.C.	1/30/82
			FINISH	APP	LN.	11/19/1
		DO NOT SCALE DRAWING	APP			

		<b>MASTER</b> <b>ONLY IF IN RED</b> CHATSWORTH, CA	
TITLE <b>OUTLINE/INSTALLATION DRAWING,          MODEL 1051V</b>			
SIZE <b>A</b>	CAGE CODE <b>2W033</b>	DWG. NO. <b>127-1051V</b>	REV <b>D</b>
SCALE: NONE	ASHLAR GRAPHITE	SHEET	1 OF 1

Model Number 1051V5		PERFORMANCE SPECIFICATION				DOC NO PS1051V5																																																																																																					
		DYNAMIC FORCE SENSOR, IEPE			REV E, ECN 16679, 03/24/22																																																																																																						
		<ul style="list-style-type: none"><li>• COMPRESSIVE &amp; TENSILE LOADINGS</li><li>• EXCELLENT LINEARITY</li><li>• IEPE, VOLTAGE MODE</li></ul>																																																																																																									
		<p><b>PHYSICAL</b></p> <p>Weight, Max. Connector Material Sensing Element</p> <p>Material Mode</p> <p><b>PERFORMANCE</b></p> <p>Sensitivity, ± 10 % Compression Range Maximum Compression Tension Range Maximum Tension [1] Resolution Linearity [2] Resonant Frequency, Unloaded Stiffness, Force Sensor</p> <p><b>ENVIRONMENTAL</b></p> <p>Maximum Shock, Unloaded Temperature Range Thermal Coefficient Seal</p> <p><b>ELECTRICAL</b></p> <p>Output Voltage F.S Output Impedance Bias Voltage Compliance Voltage Range Supply Current Range [4] Discharge Time Constant, Min</p>																																																																																																									
		<table><thead><tr><th colspan="2">ENGLISH</th><th colspan="2">SI</th></tr></thead><tbody><tr><td>1.0</td><td>oz</td><td>28</td><td>grams</td></tr><tr><td>10-32</td><td></td><td>10-32</td><td></td></tr><tr><td>Stainless Steel</td><td></td><td>Stainless Steel</td><td></td></tr><tr><td>Quartz</td><td></td><td>Quartz</td><td></td></tr><tr><td>Compression</td><td></td><td>Compression</td><td></td></tr><tr><td>5</td><td>mV/lbf</td><td>1.12</td><td>mV/N</td></tr><tr><td>1,000</td><td>lbf</td><td>4448.2</td><td>N</td></tr><tr><td>15,000</td><td>lbf</td><td>66723</td><td>N</td></tr><tr><td>500</td><td>lbf</td><td>2224.1</td><td>N</td></tr><tr><td>500</td><td>lbf</td><td>2224</td><td>N</td></tr><tr><td>0.014</td><td>lbf, RMS</td><td>0.06228</td><td>N</td></tr><tr><td>±1</td><td>% Full Scale</td><td>±1</td><td>% Full Scale</td></tr><tr><td>&gt;39</td><td>kHz</td><td>&gt;39</td><td>kHz</td></tr><tr><td>11.4</td><td>lbf/μin</td><td>2.0</td><td>kN/μm</td></tr><tr><td>10,000</td><td>g pk</td><td>98100</td><td>m/s<sup>2</sup> pk</td></tr><tr><td>-100 to +250</td><td>°F</td><td>-73 to +121</td><td>°C</td></tr><tr><td>0.03</td><td>%/°F</td><td>0.05</td><td>%/°C</td></tr><tr><td>Epoxy</td><td></td><td>Epoxy</td><td></td></tr><tr><td>±5</td><td>V</td><td>±5</td><td>V</td></tr><tr><td>&lt;100</td><td>Ω</td><td>&lt;100</td><td>Ω</td></tr><tr><td>7.5 to 9.5</td><td>VDC</td><td>7.5 to 9.5</td><td>VDC</td></tr><tr><td>18 to 30</td><td>VDC</td><td>18 to 30</td><td>VDC</td></tr><tr><td>2 to 20</td><td>mA</td><td>2 to 20</td><td>mA</td></tr><tr><td>1200</td><td>Sec</td><td>1200</td><td>Sec</td></tr></tbody></table>						ENGLISH		SI		1.0	oz	28	grams	10-32		10-32		Stainless Steel		Stainless Steel		Quartz		Quartz		Compression		Compression		5	mV/lbf	1.12	mV/N	1,000	lbf	4448.2	N	15,000	lbf	66723	N	500	lbf	2224.1	N	500	lbf	2224	N	0.014	lbf, RMS	0.06228	N	±1	% Full Scale	±1	% Full Scale	>39	kHz	>39	kHz	11.4	lbf/μin	2.0	kN/μm	10,000	g pk	98100	m/s <sup>2</sup> pk	-100 to +250	°F	-73 to +121	°C	0.03	%/°F	0.05	%/°C	Epoxy		Epoxy		±5	V	±5	V	<100	Ω	<100	Ω	7.5 to 9.5	VDC	7.5 to 9.5	VDC	18 to 30	VDC	18 to 30	VDC	2 to 20	mA	2 to 20	mA	1200	Sec	1200	Sec
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